

SERVICE BULLETIN

2" 3:1 Oil Pump Changes

MODELS AFFECTED: LM2203A-XX

RELEASED: 9-11-98
REVISED: 1-10-12
REV: 00
BULLETIN: #2-98
FORM: 4299-2

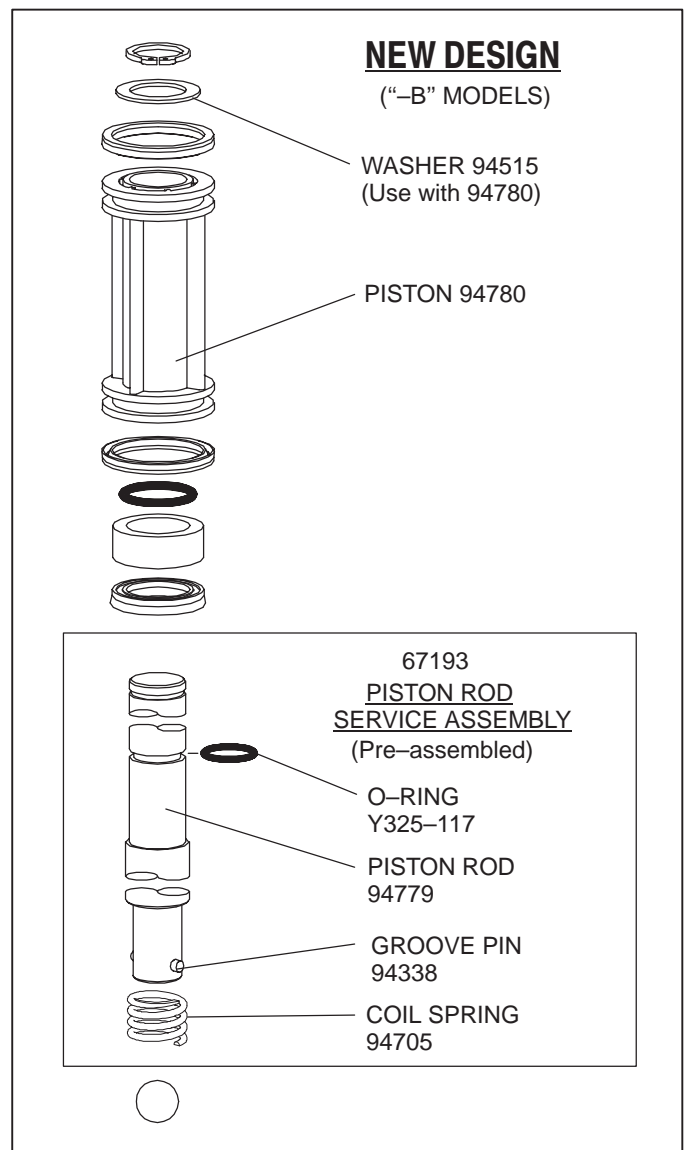
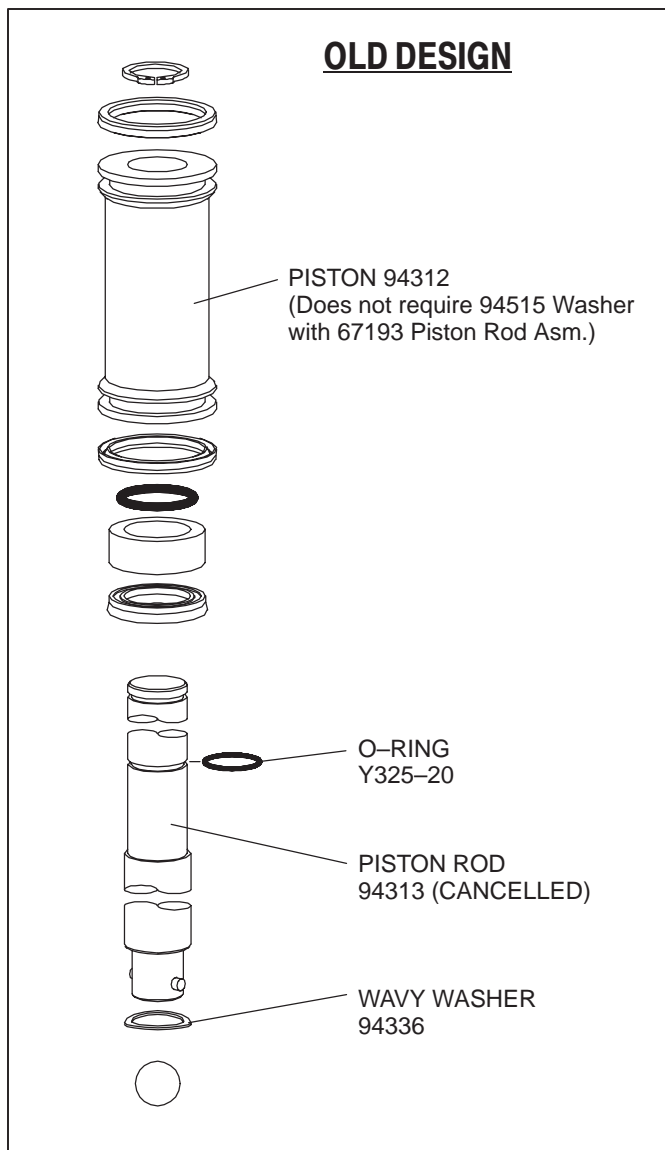
Changes affect models built prior to "-B" models.

NEW PISTON ROD DESIGN - The wavy washer was replaced by a coil spring. The use of a new design piston rod assembly is required. 67193 Piston Rod Assembly is available from the factory. (Pre-assembled)

NEW FOOT VALVE BALL - The ball material has been changed to Delrin for improved priming.

The following changes are required to update units to "-B" model.

- 1) Wavy Spring 94336 is replaced by Coil Spring 94705.
- 2) Piston Rod 94313 is cancelled, orders will be changed to 94779.
(Parts Y325-117, 94705 & 94338 are also required.)
- 3) Piston 94312 has changed to 94780 (molded design).
(Old design 94312 is compatible with 67193, less 94515 Washer.)
- 4) Steel Ball Y16-232 is replaced by Delrin Ball 90532-6. (Not shown)



PN 9799-1592

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